**Engineering a Better Society** 

Westminster Sustainable City Charter Responsible procurement: reuse

20/09/2023

#### **Our services**

#### elliottwood



**Engineering** 



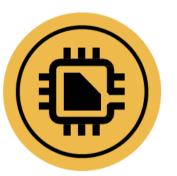
Civil Engineering



Sustainability Services



Transport Services



Digital Services



engineering a better **society** 

#### **Certified**



The **Building** Society

## Our Values

These are the values we all take into our day-to-day work

#### Be Brilliant

- —To go above and beyon
- —To show outstanding ability no matter the task
- —To offer unrivalled service
- -To achieve your full potential

#### Flip It

- -To disrupt routine
- -To consider other perspectives
- -To cultivate curiosity
- —To realise unexpected benefits

#### **Step Forward**

- -To inspire everyone for a better futu
- -To embrace diversity and inclusion
- —To safeguard the wellbeing of yourself and others
- -To choose well, leaving a positive footprint on our shared world

## **Industry work**



#### Circular Economy Guidebook

Our Head of Sustainability, Penny Gowler, co-authored this definitive guide to the Circular Economy published by the IStructE.



#### Commercial Timber Guidebook

We are leading development of a guide to establish wider adoption of structural timber in commercial buildings with Built by Nature, designers, fire specialists, insurers and leading developers.

#### elliottwood



#### **Full Circle to Reuse Guide**

In partnership with Grosvenor, we have published this 12-step guide to reuse.



#### The Structural Carbon Tool

Elliott Wood developed this tool with IStructE and donated it to the industry for free. It has been downloaded over 7,000 times.

# Why is this important?

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## Resource scarcity and environmental degradation

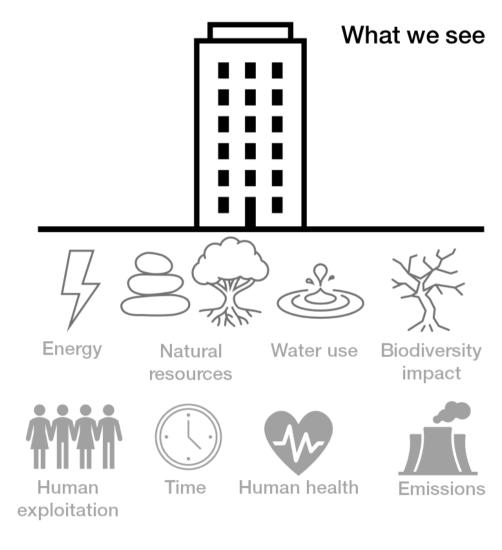


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## The problem

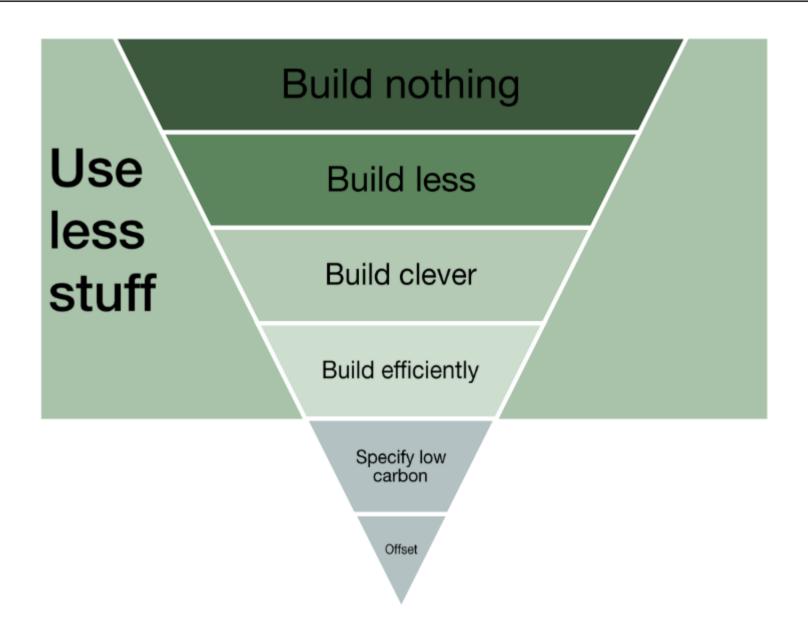
In 2020, for the first time in human history, human-made products outweighed the total mass of all life on earth.





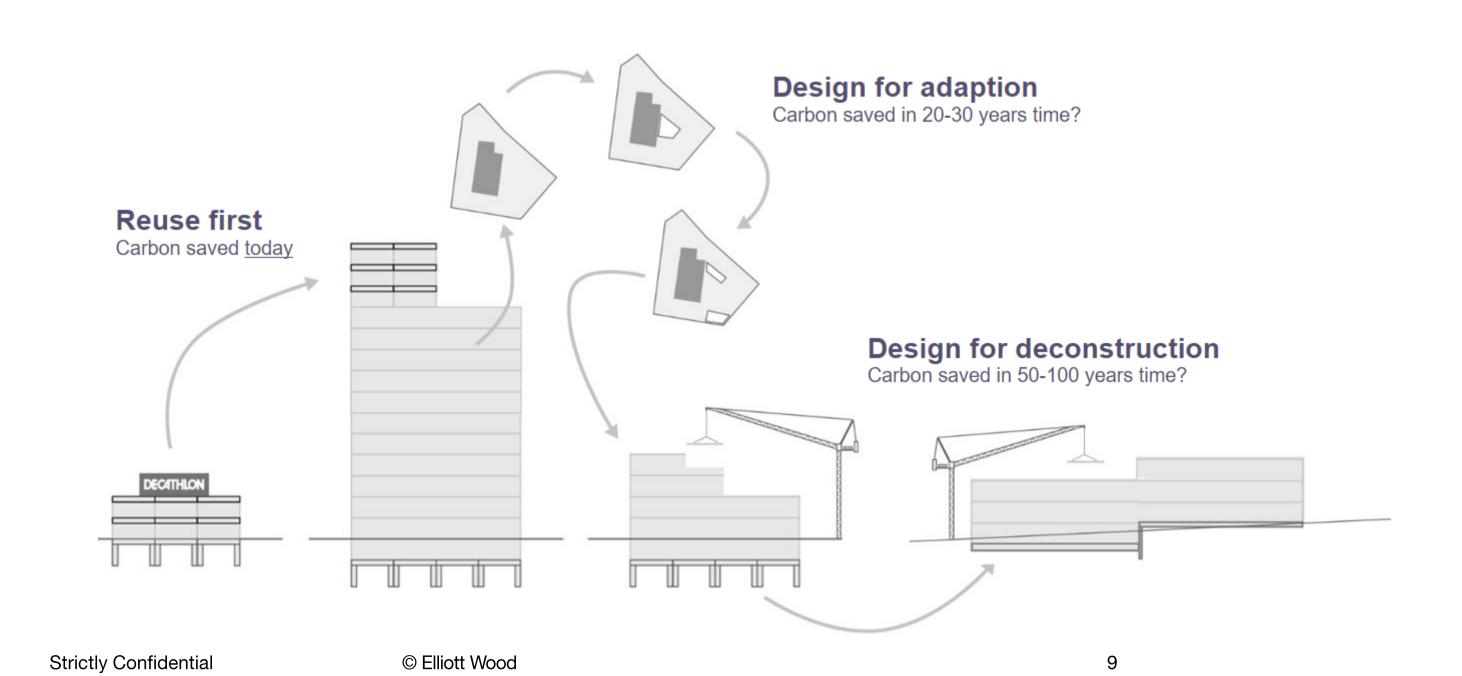
What we don't see

### Circular Economy & low carbon design approach



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## Circular Economy: what should we be doing when?



## Reuse of steelwork

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#### Reuse of steel: carbon

2,450
kgCO<sub>2</sub>e/tonne

Virgin steel from Blast
Furnace
British Steel

Max 30% scrap input

900 – 1,200 kgCO<sub>2</sub>e/tonne

**Steel from Scrap EAF** route

Up to 100% scrap input

330 kgCO<sub>2</sub>e/tonne

XCarb EAF steel with 100% renewable energy

Up to 100% scrap input

~50
kgCO<sub>2</sub>e/tonne

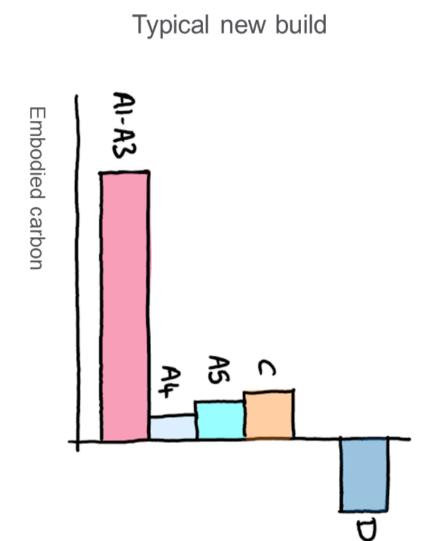
Reclaimed steel

Has the added benefit of reducing global demand for new steel

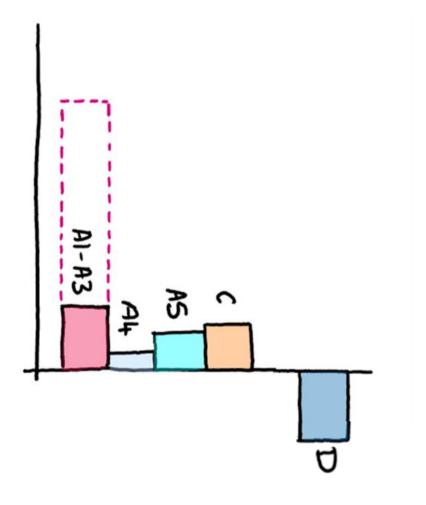
1,740
kgCO<sub>2</sub>e/tonne

New Steel
UK average
consumption mix

#### Reuse and carbon



#### Second-hand materials

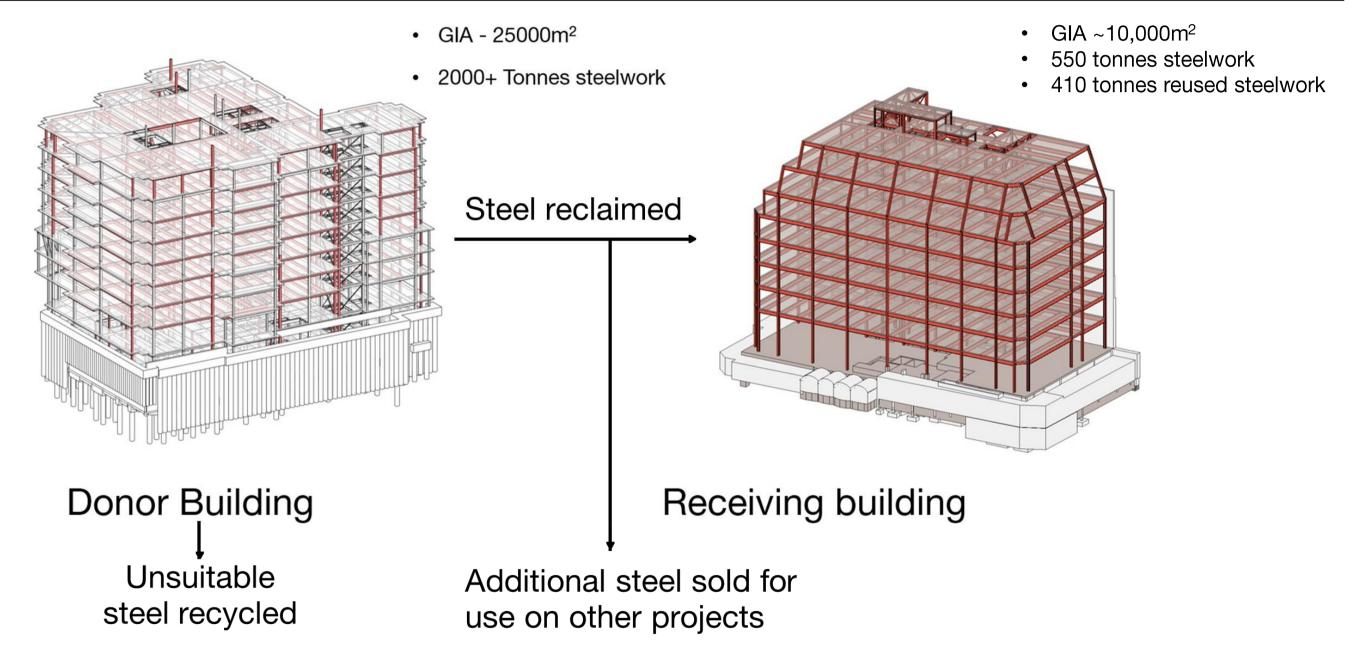


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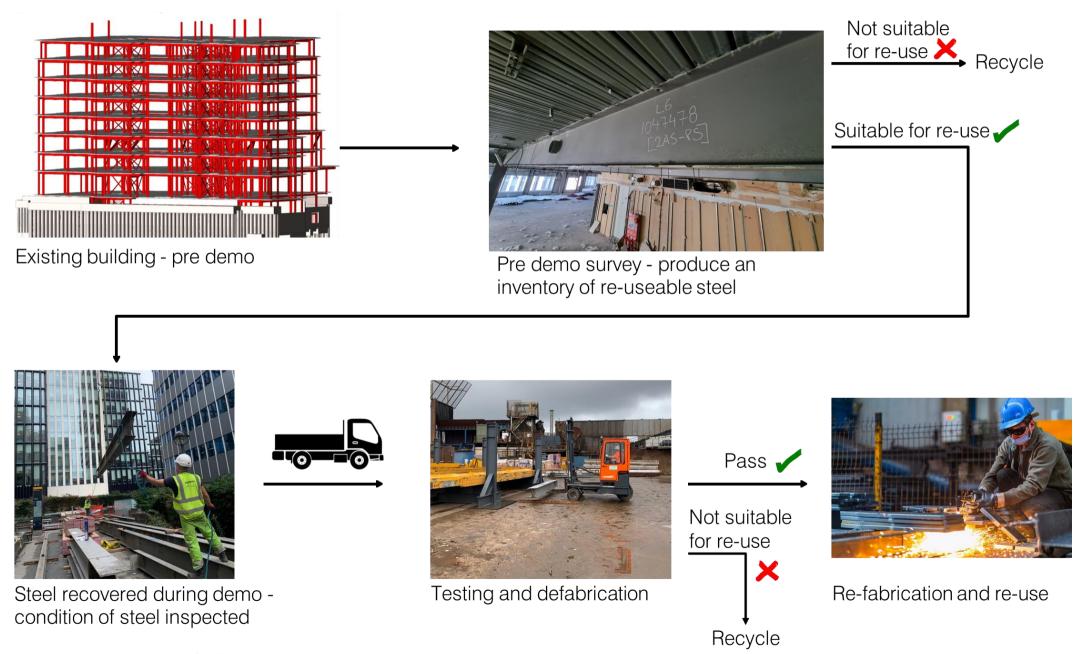
#### Reuse of steel



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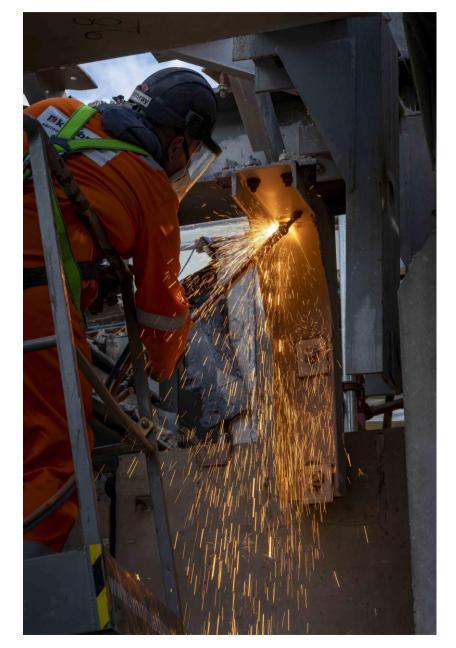
## Reuse of steel: process

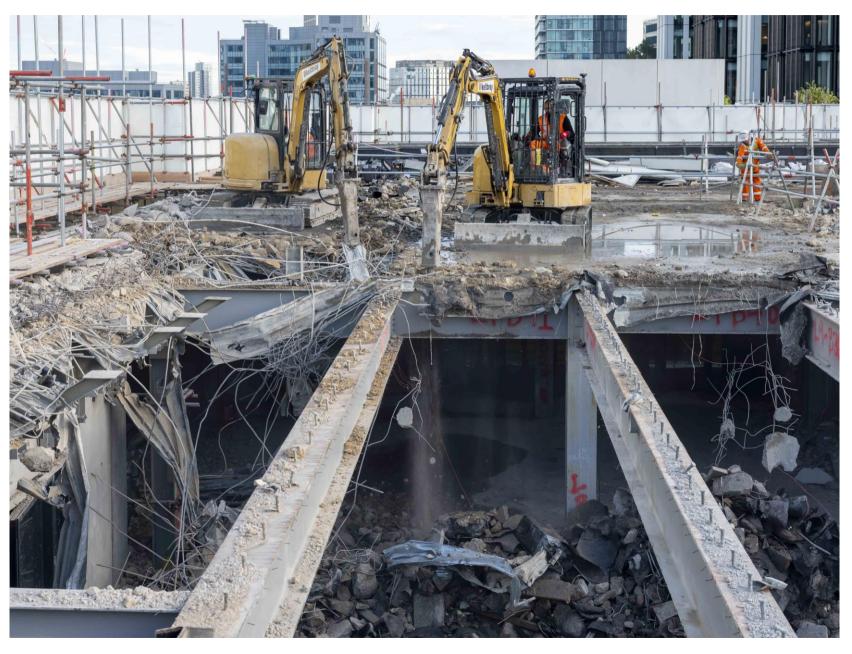


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## Reuse of steel: during deconstruction





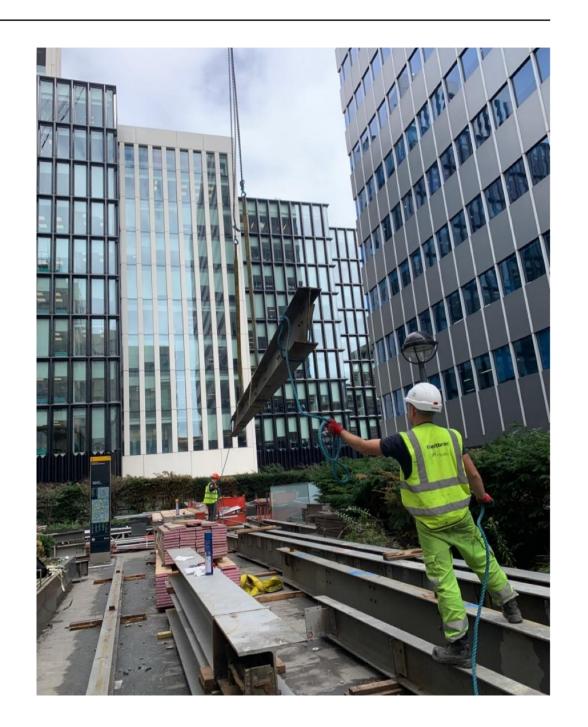
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### Reuse of steel: steel removal

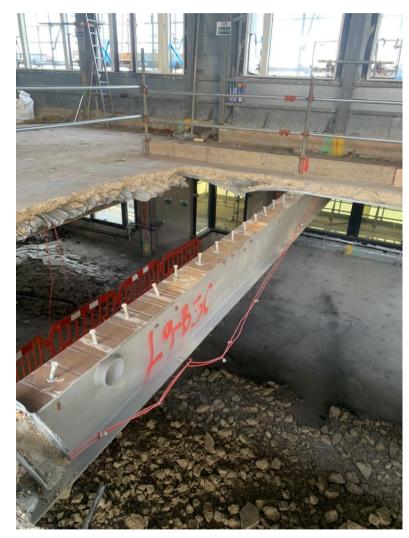




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#### Reuse of steel

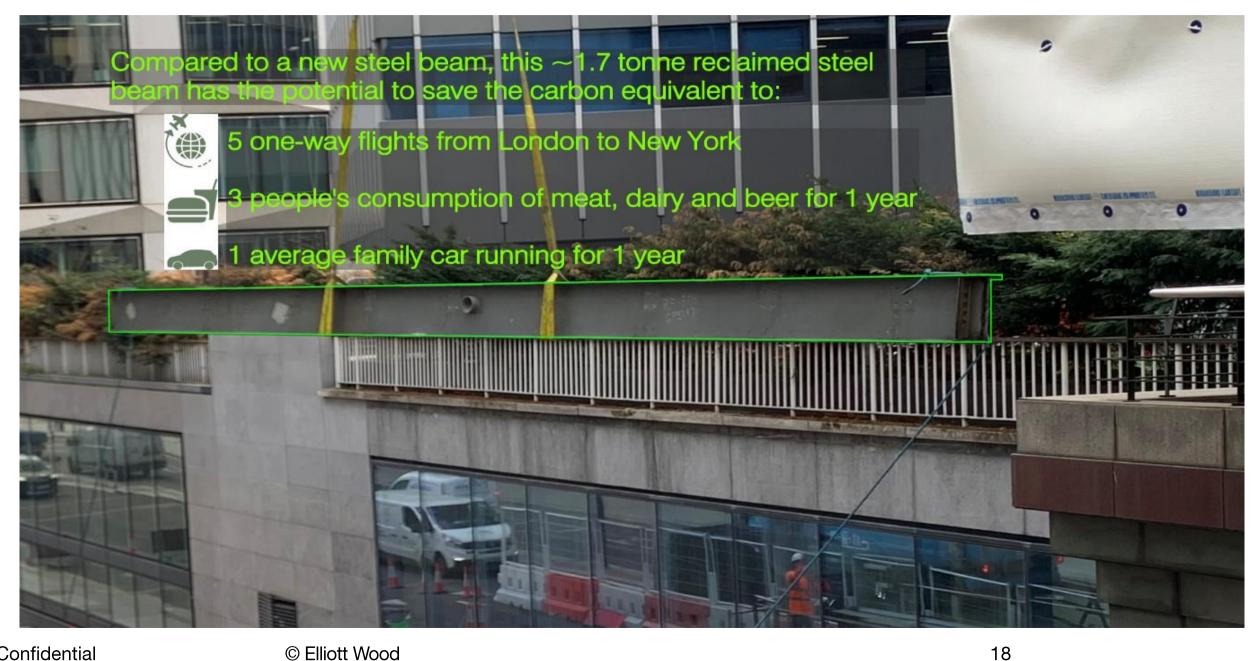


**Pre-deconstruction** 



**Post-deconstruction** 

### Carbon savings



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## What about other materials?

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## Reuse of timber: case study

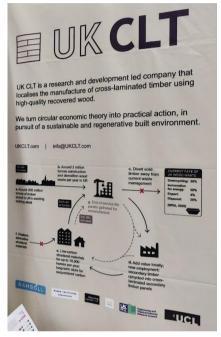


Brighton Waste House – timber reused for structural frame. House constructed from over 85% waste material.

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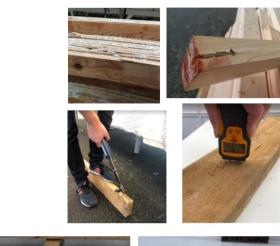
## Reuse of timber: Upcycling







**Secondary CLT** 















**Secondary Glulam** 

Figure 51: Failure modes from four point bending tests

#### Reuse of masonry

#### **Hierarchy for second-hand market**

Top tier (highest demand): Imperial red rubber and Imperial Yellow Stocks





Bottom tier (lowest value): multi stocks (internal walls)

#### **Alternatives**



Re-use of blocks for beam & block floor



Re-use of masonry panels by Lendager group

#### Reuse of concrete

Reuse in-situ

Reuse ex-situ:
Disassemble & reinstall

Precast concrete element reuse

Monolithic element reuse

Crushing



Stacked reclaimed precast concrete planks from a pilot project as part of the Aterhus project based in Sweden



EPFL researchers have built a footbridge prototype using reinforced-concrete blocks from walls of a building being renovated.

#### Non-structural material exchange

#### Organisations include:

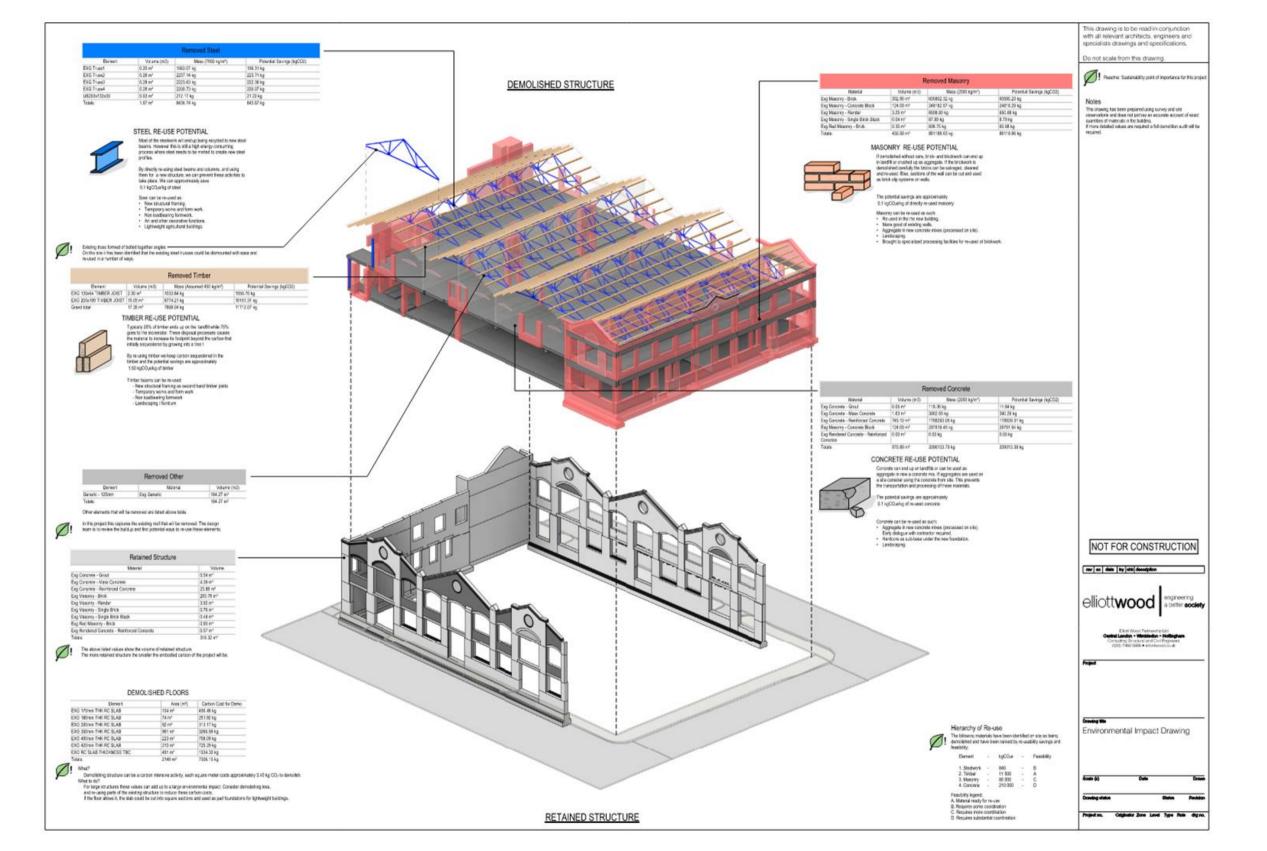
- Rotor Deconstruction
- Community Wood Recycling
- Opalis
- Salvoweb
- Building Deconstruction
   Institute
- ReLondon / CirCUIT
- LB Enfield Excess Materials Exchange



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# Future possibilities...

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#### Data and material passports

#### **Material Passports**

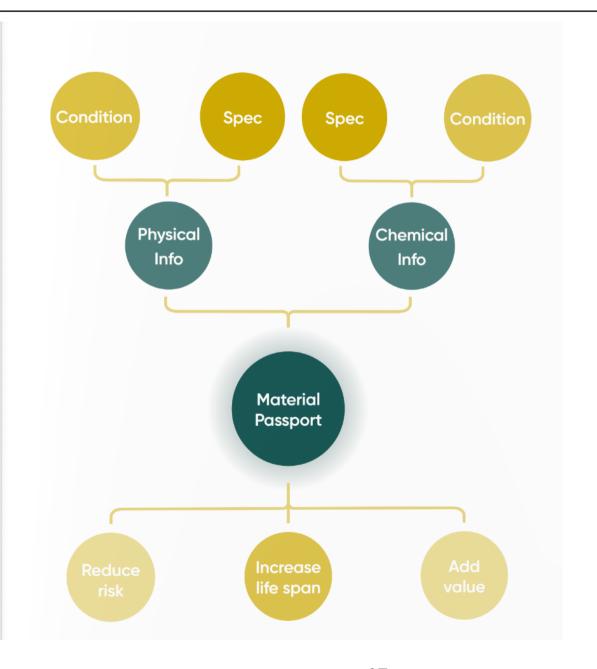
Waste is a material without an identity

Thomas Rau

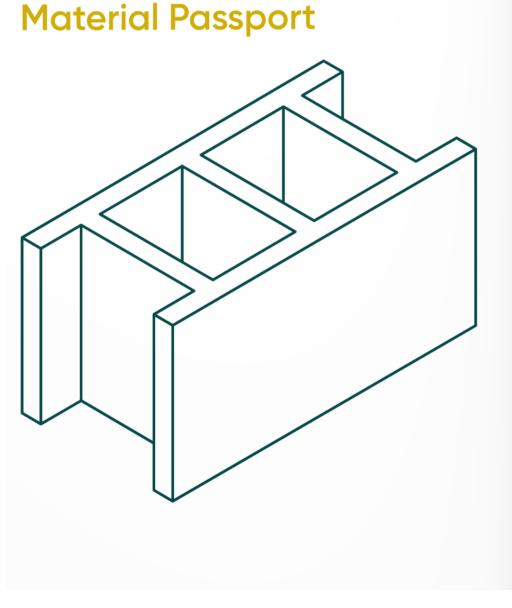
A passport gives that material an identity

Knowledge about a material gives us confidence in it, enabling successful reuse

Source: Orms



#### Data and material passports



Unique Identifier:

BLK-X-00001

Name:

**Hollow Block** 

Material:

Concrete

Dimensions (WxHxL):

215 x 215 x 440

Method of Fixing:

Cementitious mortar

Date of Manufacture:

04/2018

Place of Manufacture:

**United Kingdom** 

Installed:

10/2020

Maintenance History:

N/A

Performance grade:

**Band A** 

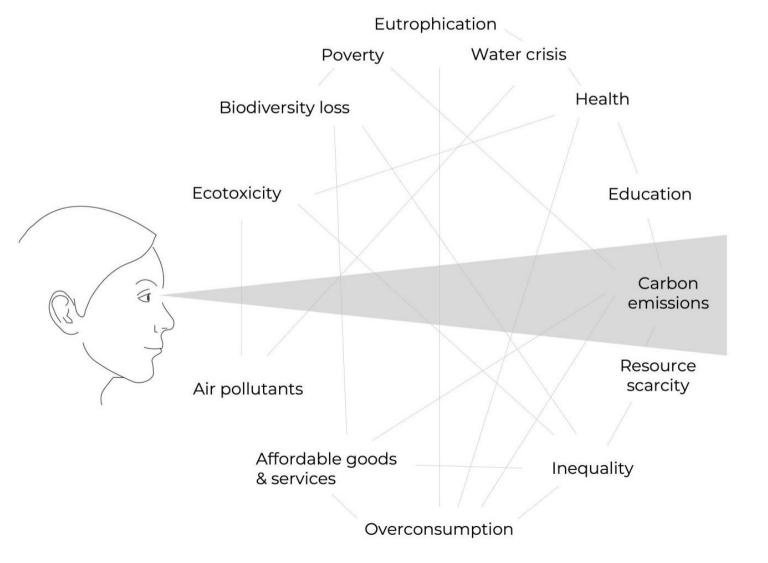
Aesthetic grade:

Band 1

Source: Orms

## Sustainability – not just carbon

#### **Carbon Tunnel Vision**



# ransiti

## Thank you

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